

# Silvershine

Specifically designed  
Surface Finishing Process  
for precious silverware  
by Rollwasch®



ROLLWASCH  
ITALIANA SPA



# Silvershine

SILVERSHINE = MINOR-XS +  
CVR-2024 + MEL-120-A46

CAVIAR CVR 2004

ROLLKEMIK MEL-120-A46

 **Caviar**



**ROLLKEMIK**



# Silvershine

Silvershine is a WET (with water) finishing process for silver.

Generally a process is the result of a synergy among a machine, a finishing "media" (black micro-pearls series "Caviar") and a polishing liquid compound.

Thanks to the recent formulation improvement it has been possible to reach extraordinary and very high quality results, also with ancient and with high value articles.

Rollkemik ME-L120-A46 is a liquid chemical compound that can be used for WET cleaning and polishing process for silver articles at the same time. This chemical compound can be used in vibrofinishing cycles, classic and satellite barrelling, centrifugal barrelling with rotating disk, depending to the type and the shape of the silver handmade articles.

The chemical product and the "media" mechanical action reach the complete elimination of the black-brown coating, which develops on the metal by means of sulphurated hydrogen which is present in the atmosphere.

It can be indifferently used on silver articles as per the various qualifications (as 800 or 925 thousandth) or on "Silver plated".

We suggest its use with ROLLMEDIA CAVIAR type CVR-2024 (most common size, but available in other sizes too) that, thanks to the right ratio between specific weight, hardness and state of the surface, allows to obtain a very good polishing without impressions due to the mechanical action usually defined "orange peel".

The best results are obtained, also in time, by using a small vibrating machine, delicate and effective, initially dosing the product in the machine and acting for 10' – 20' in relation to the part to be treated condition. Afterwards it is necessary to add water so that the polishing phase will be completed in 20' – 30', depending to the initial condition of the piece.

Application example:

in a jewellery/costume jewellery laboratory machine type MINOR-XS-6 with a charge of Kg. 5,5 of media type CVR 2024 it is initially necessary to dose gr 50 of ME-L120-A46 and after 500 – 600 cc of lukewarm water at 35°C ÷ 40°C.

Recommendation:

for an optimal result we suggest the use of demineralized water otherwise water with a very low hardness degree and salt content lower than 350 uS/cm of conductivity – too calcareous or too cold water may compromise the action of the product.

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